

#### INSTRUCTIONS 1401-AB00 e

Section

1401

Effective

October 2018

Replaces | May 2014

Original instructions

# Torque limiter screw compressor B200 (PS version)



INSTALLATION

OPERATION

MAINTENANCE

#### **WARRANTY:**

Torque limiter for B200 is covered 24 months by warranty within the limits mentioned in our General Sales Conditions. In case of a use other than that mentioned in the Instructions manual, and without preliminary agreement of MOUVEX, warranty will be canceled.

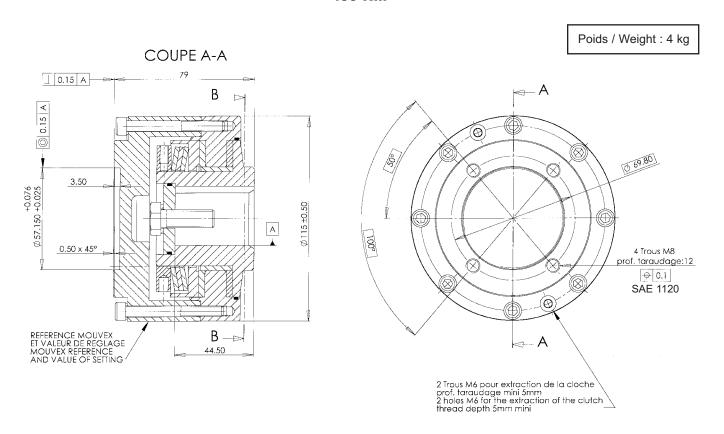


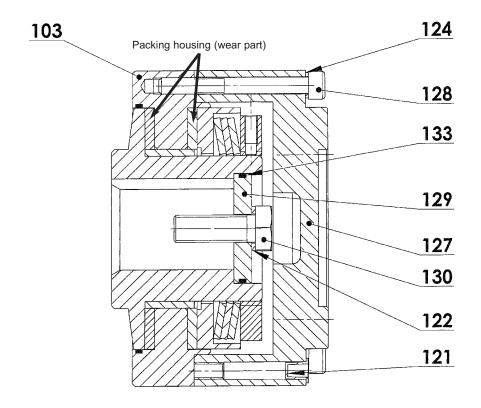
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| Your dis | tributor |
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# **OVERALL DIMENSIONS**

# 400 Nm





# **TORQUE LIMITER - SCREW COMPRESSOR B200 PS**

#### 1. Assembly

The torque limiter is preset at the factory at 400 Nm. In no case should this setting be changed.

#### 2. Opening the limiter

- Unscrew the 6 screws 128.
- Remove the plastic plugs 121 and screw 2 of the screws 128 into the tapped holes of the clutch 127 until its extraction.

#### 3. Fixing the limiter to the shaft

- Lubricate the shaft with graphite grease.
- · Position the key.
- Press-fit the limiter onto the shaft so that is abuts with the sleeve.
- Grease the O-ring 133 and mount it on the washer 129.
- Grease the housing of the washer 129 and position it on the torque limiter.
- Screw the screw 130 fitted with the seal 122 on to the shaft.

### 4. Closing the limiter

- Apply a sealing waterproof paste Loctite<sup>®</sup> 5972 or 510\* on the disk 103, in the area guiding part 127.
- Engage the clutch 127 on to the disk.
- Place the 6 screws 128 and tight them at 10 Nm.
- Fit the plastic plugs 121.



THE PACKING HOUSING IS PROTECTED FROM CORROSION BY THE WATERPROOF PASTE AND THE SEAL. NON-COMPLIANCE WITH THEIR DISMANTLING INSTRUCTIONS CAN LEAD TO DETERIORATION OF THE PROTECTION PROVIDED BY THE PRESSURE RELIEF VALVE

#### 5. Operating

The torque limiter is a fuse in the transmission line. The aim of the torque limiter is to protect the transmission, specially the PTO (Power Take Off).

The torque is pre-set in factory to avoid any skating in normal use and smooth starting. Hard starting can generate skating.

## 6. Warranty limits

The damages due to the torque limiter skating are not included in the warranty.

Not use the sealing waterproof paste, plugs 121, seals 124 and others O-rings will void our warranty.

<sup>\*</sup> Loctite® is a registered trademark.